# **Product Specification**

## **HVOF Coatings**

### **CRCMax**®

#### Characterization

#### **Microstructure**

# Bond Strength<sup>1</sup> (MPa)

**Typical Proprieties** 

> 70,9

< 1

Porosity<sup>2</sup> (%)

Microhardness<sup>3</sup> (HV 0.3) 978,2

Macrohardness<sup>4</sup> (HR15N) 90,2

Typical roughness after < 0,2 grinding, Ra (µm)

Typical Composition: Cr3C2 (NiCr)

#### **General Features**

Excellent chemical composition that offers an excellent protection against wear and corrosion. The coating protects the substrate against extreme conditions such as abrasion, fretting, erosion and tribological corrosion resistance at elevated termperatures up to 870°C.

Good performance in chloride, acidic and alkaline environments.

Alternative to Hard Chrome Plating.

#### Typical uses and applications

- Ball Valves;
- Hydraulic rods;
- Compressor rods;
- Components used in chemical processing;
- Components used in corrosive and wearing environments.

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<sup>&</sup>lt;sup>1</sup> Reference standards: ASTM C 633-79

 $<sup>^{2}\,</sup>$  Reference standards: MIL STD 1687 A (SH)

<sup>&</sup>lt;sup>3</sup> Reference standards: ASTM E384

<sup>&</sup>lt;sup>4</sup> Reference standards: ASTM E18